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Elaborazione cartografica: LITOGRAFIA artistica CARTOGRAFICA



the 100,000 dead from the First World War in

from the east, as the first capital of their new

A MIX OF SEA, HISTORY AND CITIES OF ART

Lignano Sabbiadoro is the starting and finishing Ferdinand Maximilian, as a home in which to point of this day-long tour along the roads live with his consort, Charlotte of Belgium. of Friuli. The first stop is at Cervignano del Continuing along the coast, we reach Trieste, Friuli, a town of Roman origin whose history the most international city in the region and is linked to the foundation of Aquileia in 181 once known as "little Vienna on the sea". Its BC. Of particular interest are the church of port, whose old part is being renovated as San Michele Arcangelo with its bell tower and an example of industrial archeology, is one remains of an ancient mosaic floor, the church of the most important in the whole of the of San Girolamo and the majestic Duomo, Mediterranean. Trieste is also synonymous a modern building dedicated to the Blessed with literary cafes: these historic bars in the Virgin of Fatima. Also interesting is the house past were frequented by writers such as James in which Giuseppe Zigaina, painter, engraver Joyce, Italo Svevo and Umberto Saba. Behind and contemporary writer was born. He was this splendid city you can admire the karst a friend of Pier Paolo Pasolini, to whom he uplands. Returning to the SR305 near Redipuglia dedicated the majority of his literary works. The vou can stop for a moment to commemorate celebrated artist died in 2015.

After passing through Cervignano del Friuli, the Redipuglia Military Memorial. we follow the SR352 towards Grado, where The next stop is Cividale del Friuli, a UNESCO we come to Aquileia, a world-renowned World Heritage Site; it is of Roman origin and archaeological area that was listed as a World was chosen by the Lombards, who swept in Heritage Site by UNESCO in 1988. In addition to the excavations visible today, dominions in Italy.

a visit to the site must include the Basilica of From Cividale del Friuli we head towards Udine, Aquileia, built over an earlier, fourth-century a city that surprises for its historic centre. full structure. The bell tower is 73 metres high and of attractive squares, shops and inns, where offers a spectacular view as far as the Alps you can taste the local dishes of the area and over the lagoon. The finest attraction of accompanied by a good glass of wine. Also the Basilica is the the largest late-Roman floor important is the city's artistic and cultural mosaic in Europe, dating back to the fourth heritage, with its libraries and museums. A century. The next stop is **Grado**, also known spectacular view of the city can be admired as the Sunny or Golden Isle, a destination from the hill on which stands the splendid renowned for its beaches and spas as well as Castle housing the Civic Museums. for its beautiful old town. An unusual feature of The last stop before returning to Lignano is Grado's lagoon are the casoni, houses of wood Mortegliano, an important agricultural centre and reed thatching with a characteristic pointed on the Friuli plain, which boasts the tallest bell roof. They are the emblem of the lagoon and tower in Italy. Several have been renovated as inns, where an oasis in which to combine relaxation with you can enjoy local fish dishes. Continuing on all kinds of attractions. The resort is located the SR305 you reach **Monfalcone**, a shipbuilding halfway between Venice and Trieste and boasts and industrial centre of international eight kilometres of fine golden beach and calm significance, but also known for its medieval seas. For years, it has sported a Blue Flag fort, the city's symbol. From here, it is worth for environmental protection and has eight going on to Trieste, the regional capital, along marinas offering berths for 5,000 yachts.

sea, and the Castle of Miramare, built between 1856 and 1860 by the Habsburg Archduke,

ed: about 7h. with short breaks Route: Lignano Sabbiadoro – Cervignano del Friuli – Aquileia – Grado – Monfalcone – Trieste – Cividale del Friuli – Udine – Mortegliano – Lignano Sabbiadoro

the spectacular Costiera Triestina road which is

The location has also been home to a European

one of the main roads into the city. On the way motorcycle rally for several years: the Biker Fest

to Trieste, you can admire the Castle of Duino, International is the second-largest in terms of

perched on top of a rocky spur overlooking the size but first as regards its spectacular nature.

PLACE	КМ		INFORMATION	PLACES OF INTEREST
Lignano Sabbiadoro	4.0 km	•	Seaside roads from Lignano Sabbiadoro to Lignano Pineta	Beach and town centre of Lignano Sabbiadoro and Pineta
	18.7 km	•	Follow the SR354	
	20.0 km	•	At the junction, turn right	
	45.0 km	•	Take the SS14 via Cervignano	
	45.9 km	•	Take the SR352 at the roundabout	
Cervignano	62.4 km		Follow the SR352	Church with floor mosaic of San Michele Arcangelo Archaeological area Aquileia UNESCO World Heritage Site
Grado	86.4 km	•	Follow the SP19	The "casoni" of Grado
Monfalcone	92.9 km	•	Follow the SR305 towards Redipuglia	Civic contemporary art gallery or detour to Trieste on SP14 (+ km 56) Centre of Trieste
Redipuglia	98.8 km	•	Follow the SR305	Redipuglia Military
	103.7 km	•	Take the SR305var at the roundabout	Memorial
	106.4 km	•	Take the SP16 at the roundabout	
	122.4 km		Take the SR356	
Cividale del Friuli	141.6 km	•	Continue on the SS54	'Devil's Bridge' and town centre of Cividale del Friuli
Udine	144.4 km		Leave the town centre and take the SS 54	Castle and town centre of Udine
	157.4 km	•	Continue on the SR353	
	158.1 km	•	Take the SP78 at the roundabout	
Mortegliano	158.7 km	•	Continue on the SP78	Mortegliano bell tower,
	159.3 km	•	Take the SR353	the highest in Italy
	173.5 km	•	Take the SS14	
	182.9 km	•	Take the SR354	
	201.9 km	1	Continue on the SR354	







AMID THE HILLS OF FRIULI

This itinerary leads you on a voyage of discovery famous for its emerald lake, is a popular through the hills of Friuli and offers a taste of destination for sporty and other tourists, and the Dolomitic landscape of the territory, with offers many choices for outings along the tastings, spectacular views and unspoilt nature scenic trails, especially in the Forra del Cellina Nature Reserve. After the wonderful tourist road protected from development. The first stop is the district of **Majano**. The village of the More, which offers a spectacular view of that preserves the most important historic site the Friulian Dolomites, we arrive at Piancavallo, is the hamlet of San Tomaso and consists of the a winter and summer tourist sports centre. Hospitale di San Giovanni di Gerusalemme From its summit you can enjoy a spectacular complex, which was supposedly founded in panorama that sweeps as far as the blue the late twelfth century and is now visited by of the Adriatic sea while surrounded by the travellers from all over Europe, who stop and wonderful Friulian Dolomites. After passing rest here like in ancient times. Also part of the through some of the most beautiful villages of district of Majano is the village of **Susans**, which Friuli, we arrive at **Spilimbergo**, known as the boasts the presence of one of the most famous town of mosaics as it houses the internationally castles in Friuli. Continuing our tour we arrive acclaimed Mosaic School of Friuli, a world at the Lago di Cornino Nature Reserve, an area force as regards the techniques and materials characterised by a remarkable environmental used in this medium. Its works are to be found diversity, with a lake with emerald waters and throughout the world. The last stop of our day the cliffs in which griffins nest. Here you will is San Daniele del Friuli, one of the most popular find interesting trails for strolls and trekking. villages in Friuli Venezia Giulia. The ideal thing Moving on, we arrive at the Grotta Verde di would be to do this circuit during the last **Pradis**, a national 'temple' for speleologists and weekend of June in order to participate in the so-called for the astonishing emerald green Festa del Prosciutto di San Daniele (San Daniele that illuminates its walls. The cave was used in Ham Festival). In addition to appreciating the prehistoric times by both humans and animals. food and wine specialties, a visit to the town This jewel of the Pordenone mountains is also is a must, especially because it boasts one of a place of worship dedicated to the Virgin Mary, the most prestigious Italian libraries, as well as

Total distance: 167 km Time required: about 7h. with short breaks

during periods of drought. Barcis, which is

Route: San Daniele del Friuli – Majano – Susans – Riserva Naturale Regionale del Lago di Cornino – Grotte di Pradis – Lago di Redona – Barcis – Piancavallo – Spilimbergo – San Daniele del Friuli

depicted in a bronze statue in the presence of the oldest in Friuli: the **Biblioteca Guarneriana**.

which Christmas mass is celebrated. Another
The duomo of San Michele Arcangelo, built in

natural attraction is the Lake of Redona near the eighteenth century, is impressive for its

Tramonti, an artificial reservoir from which re- white-coloured classical facade, dominating

emerge the houses of the old village of Movada the square on which it stands.

PLACE	КМ		INFORMATION	PLACES OF INTEREST
San Daniele del Friuli	4.7 km	•	Continue on the SP116	Biblioteca Guarneriana
	7.4 km	•	Take the SP10	in San Daniele and Museo del Territorio
	12.9 km	•	Continue on the SP10	
Majano	15.5 km		Continue on the SP46	Hospitale dei Cavalieri Templari at San Tomaso di Maiano, dating from 1199
Susans	17.9 km	•	Take the SP84	Castle of Susans
	20.7 km	•	Continue on the SP84	
	21.9 km	•	Take the SP22	
Riserva Naturale	26.3 km	•	Turn into Via Cornino	Lago di Cornino Regional
Laghi del Cornino	29.6 km	•	Continue on the SP1	Nature Reserve
	29.8 km	•	Turn into Via Marin	
	34.5 km	•	Take the SP57	
Grotte di Pradis	51.2 km	•	Continue on the SP57	Pradis Caves
	51.4 km	•	Take the SR552	
Lago di Redona	59.0 km	•	Continue on the SR552	Redona Lake at Tramonti
_	67.5 km		Take the SP2	
	71.0 km		Turn into Via Marco Polo	
	74.5 km		Take the SP19	
	75.1 km		Continue on the SP29	
	.,		to the roundabout	
	85.5 km	•	Take the SR251	
Barcis	87.2 km	•	Continue on the SR251	Barcis Lake
	89.8 km	•	Take the road for Piancavallo	
	102.8 km		Continue on the 'Strada Turistica delle More'	
	103.9 km	•	Continue along Via Collalto	
Piancavallo	123.4 km	•	Turn into Via Monte Cavallo towards Aviano	'Strada turistica delle More
	124.2 km		Take the SP29 towards Aviano	
	125.1 km	•	Take the SP7	
	133.1 km	•	Take the SP24 towards San Quirino	
	147.4 km	•	Take the SP53 in towards Vivaro	
	150.7 km	•	Take the SP73	
	153.2 km	•	Take the SP23	
	154.9 km		Take the SR464 towards Spilimbergo	
Spilimbergo	156.4 km	•	Take the SP23	Friuli Mosaic School
	162.1 km	•	Take the SR464	at Spilimbergo
	162.7 km	•	Take the SR463 towards San Daniele del Friuli	



San Daniele del Friuli 167.0 km



A CENTURY AFTER CAPORETTO: FOLLOWING THE LINES OF THE GREAT WAR

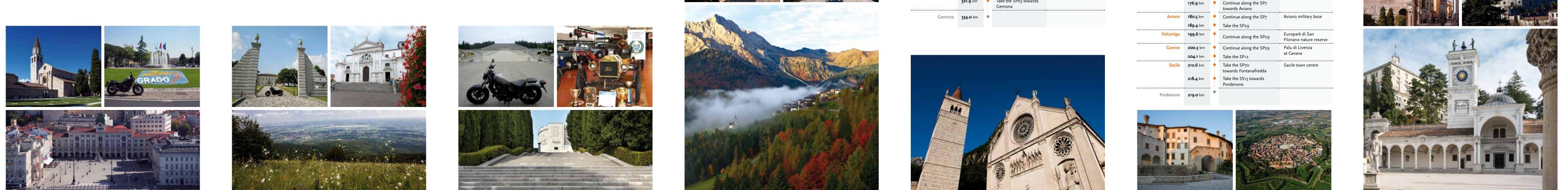
One hundred years after the terrible defeat of Built in 1938, it contains almost 60,000 remains Caporetto, here is a tour that takes you on a of Italian and Austro-Hungarians soldiers, voyage of discovery of the Karst landscape and exhumed from war cemeteries scattered over of the sites associated with the First World War. an area from the Bainsizza plateau to Vipacco This itinerary starts at Tarcento and heads (now Banjšice and Vipava in Slovenia) and towards Remanzacco, where you can visit the from which there is a splendid view of the Gino Tonutti Museum, which has a section city of Gorizia and the river Isonzo. Passing dedicated to vintage motorcycles with more through the marvellous and uncontaminated than 50 examples. Then we head to Redipuglia, Valli del Natisone, we reach San Pietro al a town located at the foot of the Karst plateau Natisone, where there are some particularly that was the theatre of many battles on the interesting paths along the trenches from the Italian front in the First World War. It is famous Seventh Battle of the Isonzo in the First World for its Military Memorial, the largest of its War. On the border between the Natisone kind in Europe, containing the remains of valleys and Slovenia there is Monte Kolovrat, 100,000 soldiers who fell in these years. The with an outdoor museum of the Third Italian monument rises up the slopes of the Karst in Defensive Line. Our road in the footsteps of the the form of a staircase and recalls the ranks of Great War proceeds for a few more kilometres the fallen soldiers of the Third Army. The next to Caporetto (Kobarid), a Slovenian town near stop is San Martino del Carso, which houses the the border with Italy in the Soša (Isonzo) valley, private Ricordi della Grande Guerra museum, which gave its name to the battle. Continuing curated by the Gruppo Speleologico Carsico the itinerary, we return to Italy and immediately of the village. A few kilometres from here, at after the border follow a spectacular road Farra d'Isonzo, you cannot miss a visit to the that winds through the Prealpi Giulie Regional Museo dell'Automobile e della Tecnica ('Car Nature Reserve. Then we return to the starting and mechanical engineering museum'). The point of our tour: Tarcento lies on the slopes of building was the venue of the first official Ford the Chiampon, Stella and Bernadia mountains dealer in Italy in the 1920s. Inside, there are 60 and is important for its direct connection cars and 40 motorcycles ranging from the late between the Valle del Torre and the foothills of nineteenth century to the mid-1970s. There is a **the Julian Alps**. Between March and September. faithful reproduction of the first assembly line the Caves of Villanova are worth a visit for their used to manufacture the legendary Ford model underground lakes and stalagmites. Going up T and you can also see some of the ingenious Monte Bernadia, which overlooks the town, you machines on display in action.

have the opportunity to go hiking and visit the Continuing on our itinerary, the next stop is in Fort, built in 1910, which was included into the Oslavia with its Ossario (Ossuary), standing on defensive system of the Middle Tagliamento the summit of Quota 153 on Monte Calvario. and Torre rivers.

Total distance: 222 km

Time required: about 8h. with short breaks Route: Tarcento – Remanzacco – Redipuglia – San Martino del Carso – Farra d'Isonzo – Oslavia – San Pietro al Natisone – Monte Kolovrat – Caporetto – Tarcento

PLACE	КМ		INFORMAZIONI	PLACES OF INTEREST
Tarcento	3.3 km	•	Follow the SR356 and the SP105	Tarcento fort
	9.8 km	•	Take the SP38	
	13.0 km	•	Take the 'Est' (East) ring road	
	22.0 km	•	Take the SP104 towards the SS54	
Remanzacco	22.8 km	•	Continue along the SS54	Gino Tonutti Museum at Remanzacco
	30.6 km		Follow the SP96 and SP37	at Remanzacco
	57.0 km		Continue on the SSP56, then the SR305var and SR305 towards Redipuglia	
Redipuglia	57.6 km	•	Return to the SR305	Redipuglia Military
	64.9 km	•	Take the SP9 towards San Martino al Carso	Memorial
San Martino al Carso	71.9 km	•	Continue towards the SP8	"Ricordi della Grande Guerra" Museum
	76.0 km	•	Continue on the SP8	at San Martino del Carso
	76.9 km		Continue towards Gradisca d'Isonzo	
	80.5 km		Take the SR351 towards Farra d'Isonzo	
Farra d'Isonzo	94.4 km		Take the SR351 towards SP17 towards Gorizia	Car and Engineering museum at Farra d'Isonzo
Oslavia	108.9 km		Continue on the SP17 towards Gorizia and take the SR409 towards Cormons	Oslavia Ossuary Plessiva and Vigneti del Collie park
	113.1 km	•	Continue towards Plessiva Dolegna	
	115.8 km	•	Take the SP14	
	133.0 km		Continue along the SP53 and the SP19 towards San Pietro al Natisone	
San Pietro	134.3 km		Take the SS54 and	Trenches of the seventh
al Natisone			continue along the SP19	Isonzo battle at San Pietro al Natisone
	137.7 km		Continue on the SP45 towards the SP47	
	145.6 km	•	Continue on the SP47 towards Stregna	
	149.4 km		Continue towards Strada di Tribil	
Monte Kolovrat	156.5 km		Continue as far as Drenchia	The Third Italian Defensive Line Museum on the
	158.4 km	•	Continue along the SP45	Kolovrat
	174.7 km		Continue towards Kobarid	
Caporetto	221.6 km		Take the SR646 towards the SR356 and Tarcento	Military memorial of Sant'Antonio di Caporetto Julian Foothills Nature Reserve
Tarcento	222.0 km	•		





WINDING ROADS AND WELLNESS

Here is a tour of north-western Friuli for The "Cemout chi erin". ethnographic museum lovers of wellness, ham and winding roads, is interesting, comprising an ethnographic characterised by sanctuaries of wellness, food collection in the former town hall of Forni and wine tastings and breathtaking routes Avoltri, displaying tools used for various tasks amid the Carnic Alps and foothills to make in the past by the local communities. The the adrenaline flow. From our starting point, centre also presents various aspects of life in Arta Terme, we follow a panoramic road in the Carnia between the nineteenth century and heart of the Carnic Alps to reach the village of the Second World War. Continuing the tour, Cercivento. An interesting visit can be made we do a few kilometres in the Cadore district to "La Fàrie di Checo", a workshop that was of the Veneto and then return to Friuli Venezia certainly already active in 1426 and restructured Giulia. Passing through Forni di Sopra, we following a flood in 1966; here you can watch arrive at Sauris, whose name is linked to that the metal working plant in daily use. Continuing of its delicious, lightly-smoked IGP ham, made our itinerary, we arrive at Ravascletto located at according to the traditional methods of the the foot of the Monte Zoncolan, a notorious village. It is ideal for accompanying the local stage on the *Giro d'Italia* and well-known winter beer, which is unpasteurised and unfiltered. tourist resort at the heart of Valcalda. Our Our road continues towards Villa Santina, tour continues with the so-called Panoramica one of the gateways to the Colline Carniche delle Vette, a road about 30 kilometres long inter-district park and home to the Carnica on Monte Crostis, with a vertical difference of Arte Tessile, which continues the production about 1170 metres. It offers an enchanting view of models developed by Jacopo Linussio, an of the Val Degano and Monte Zoncolan from entrepreneur who in 1700 made Carnia one of a height of about 2000 metres. It is narrow the major European centres of weaving. but doable with any type of motorcycle. The From here our route continues along the road surface is unmetalled in places and the road that leads to Monte Zoncolan, a 1750-metreis interspersed with three tunnels. There are high mountain, which can be climbed following many curves and hairpin bends, but from the the road from Ovaro and Sutrio and in places top you can admire all of Carnia and even see has a slope of 22%.

as far as the sea. After this adrenaline-packed road, we continue "Julium Camicum", with its antique remains towards Forni Avoltri, the northernmost and the Iulium Carnicum Civic Archaeological municipality of Friuli Venezia Giulia, which lies Museum. Returning to the starting point of our along the Degano torrent in the middle of the tour, we can enjoy the tranquility and relaxation Carnic Alps. From here, there are many paths offered by the thermal baths of Arta Terme. leading to mountain huts and bivouacs and to the border with Austria, where you can still see the remains of First World War trenches.

Total distance: 262 km Time required: about 9h. with short breaks

Route: Arta Terme – Cercivento – Ravascletto – Panoramica delle Vette - Monte Crostis – Forni Avoltri – Cadore – Forni di Sopra – Sauris – Villa Santina – Monte Zoncolan – Arta Terme

Not far from here, we find Zuglio, the Roman

PLACE	KM		INFORMATION	PLACES OF INTEREST
Arta Terme	0.5 km	•	Take the SS52bis towards Sud Tolmezzo	Arta Terme thermal baths and the Zuglio
	42.0 km	•	Continue on the SP24. on the SP23 and SS52bis	archaeological museum
	44.0 km		Turn into Via di Sot towards Cercivento	
Cercivento	50.1 km		Take the SS465 and the SP86 towards Ravascletto	"La Fàrie di Checo" at Cercivento
Ravascletto	65.6 km		Continue along the SP86 as far as the Panoramica delle Vette road	Ravascletto town centre
Panoramica delle Vette	91.0 km		Take the Panoramica delle Vette towards Comeglians	Panoramica delle Vette on Monte Crostis
	103.5 km		Continue along the S465 and take the SR355	
Forni Avoltri	126.8 km 139.8 km		Continue along the SR355 Take the SS52 and continue on the SS51bis	Nature reserve of Forni Avoltri
Cadore	140.3 km	•	Continue along the SS51bis	
	161.6 km	•	Take the SS52	
Forni di Sopra	182.8 km		Continue along the SS52 towards Ampezzo	
	196.2 km	•	Take the SP73	
Sauris	209.6 km 222.0 km		Continue along the SP73 Take the SS52	Sauris Lake
Villa Santina		• I		Colline Camiche reserve
Villa Santina	231.8 km		Take the SR355 towards Ovaro	at Villa Santina
	240.3 km	. •	Take the SP123	
Monte Zoncolan	261.5 km		Take the SP123 and the SS52bis towards Arta Terme	Monte Zoncolan
Arta Terme	262.0 km	•		







The first stop on our tour is the village of We continue in North-Eastern Friuli towards Bordano, home to the Casa delle Farfalle, the our next stop: Camporosso in Valcanale. largest set of tropical greenhouses in Italy, We then follow the road that leads to the where thousands of butterflies fly free among splendid village of Sauris, reachable from the visitors. Not far away, we find the village of narrow valley of the Lumiei torrent, a valley that Osoppo, which won a medal for having resisted offers a wonderful view as it is dominated by during the uprisings of 1848 to the bitter end on the peaks of the Dolomites reflected in the its fortified hill. Today the locality is also known lake of Sauris, whose water changes colour for the many species of orchids to be found. according to the season. After Osoppo we head towards **Venzone**, We now travel along a long road suitable for any the best preserved fortified village in Friuli type of motorcycle that will take us back into Venezia Giulia, and an extraordinary example the midst of nature, with winding curves and of architectural and artistic restoration. The breathtaking views and equipped with parking devastating earthquake of 1976 razed the areas so you can take pictures of the beautiful only fourteenth-century walled village of the views before reaching Poffabro, a little village region to the ground. Thanks to the tenacity near Frisanco in the Pordenone area, located of its inhabitants, the village was rebuilt stone in the Carnic foothills. Dating back to 1300, this by stone exactly as it was. In the centre of the village is classified as one of the most beautiful village we can admire the Palazzo Comunale, in Italy for its rural architecture and its stone now the Town Hall, in Gothic-Venetian style. houses with wooden balconies that withstood the Duomo of Sant'Andrea and the Chapel of the earthquake of 1976. San Michele, the old and mysterious home Our tour proceeds in the direction of Majano, to forty mummies extracted from within and where the site with the most important around the Duomo and dating from the middle medieval features is located in the hamlet of San Tomaso and consists of the Hospitale di of the seventeenth century. Leaving Venzone, we drive along the SP76 road San Giovanni complex di Gerusalemme, a as far as **Sella Nevea** which is located on a saddle sought-after stop for many "benandanti. in a beautiful valley between *Monte Canin* and The last stop of our itinerary is **Gemona**, a

the Altopiano del Montasio, at 1200 metres symbol for the Friulian character: tenacious above sea level, where the snowfall is always and hardworking. It stands on the slopes of the abundant. This is a beautiful place in which to *Julian foothills* and is one of the most beautiful pause to breathe the fresh mountain air and historical sites of Friuli Venezia Giulia, with a taste some good Montasio cheese as guests of umber of fine treasures in its medieval historic one of the characteristic malghe or mountain centre. The little town, known throughout dairies of the area. Our road then continues the world as the capital of the earthquake towards Cave del Predil, where it is possible to that devastated Friuli in 1976, is today one of embark on a real journey inside the mountain: the main symbols of the rebirth of the region you can visit the old mines, which include and is an example and model of "successful a drainage tunnel into the next valley that reconstruction". In its ancient heart stands enabled the Austro-Hungarian and German the majestic Romanesque-Gothic architecture troops to converge secretly in the Isonzo of the Duomo of Santa Maria Assunta seen in valley before the attack at Caporetto. Then we all its beauty to those approaching from the continue towards Tarvisio which, surrounded charming Via Bini, whose buildings have been by the Julian Alps, has the largest state-owned restored to maintain their original appearance, forest in Italy. Of particular interest and beauty here and there renovating and highlighting are the Fusine Lakes located just a few miles splendid frescos. Here too, there is the off the road that leads to the Italian-Slovenian Santuario di Sant'Antonio, which is the oldest border. Our journey then continues towards place of worship in the world dedicated to Saint the Three Corners (like the Four Corners of the Anthony of Padua and still preserves the ruins American Southwest) where you can cross the of the twelfth-century church erected by the borders between Italy, Slovenia and Austria in a saint himself in honour of the Virgin Mary. route of a little more than 30 kilometres.

Total distance: 334 km Time required: about 9h. with short breaks Route: Gemona – Bordano – Venzone – Sella Nevea – Cave del Predil – Tarvisio – Three Corners -Camporosso in Valcanale -- Sauris - Poffabro - Majano - Gemona

PLACE	КМ		INFORMATION	PLACES OF INTEREST
Gemona	10.2 km	•	Take the S533 and the SR512 towards the SP36	Gemona castle and town centre
Bordano	14.7 km		Take the SS13 along Via Bordano towards Venzone	Casa delle Farfalle (Butterfly centre) at Bordano
Venzone	35.7 km	•	Continue along the SS13	Venzone town centre
Sella Nevea	53.7 km	•	Take the SP76	Road for Sella Nevea
Cave del Predil	63.9 km	•	Continue along the SP76	Predil Lake and mines
	65.1 km		Take the SS54	•••••
Tarvisio	69.5 km		Continue along the SS54	Fusine Lakes at Tarvisio
Three Corners	84.1 km		Continue along the SS54 towards Slovenia. In a few minutes you will pass the borders of Italy, Slovenia and Austria	
	92.2 km	•	Continue as far as Podkoren and take the road towards Villach	
	99.7 km	•	Take the B109	
	120.9 km	•	Take the B83 towards Tarvisio and the SS13	
Camporosso in Valcanale	171.5 km	•	Continue along the SS13 towards Pontebba and Amaro	Church of Sant'Egidio at Camporosso in Valcar
	191.3 km	•	Take the SS52	
	204.8 km	•	Take the SP73	
Sauris	218.2 km		Take the SS52 once more and then the SR552 towards Tramonti	Sauris Lake Viewpoints along the road to Poffabro
	266.5 km	•	Take the SP63	
Poffabro	267.3 km	•	Continue along the SP63	Poffabro village
	273.6 km	•	Take the SP26	
	283.2 km	•	Take the SR464 towards Ragogna - San Daniele	
	306.0 km	•	Take the SR463	
Majano	307.4 km	•	Take the SP58 towards the SR463 in the direction of Osoppo -	Hospitale di San Tomaso and Susans Castle

Continue along the SR463 towards Osopr



EXPLORING THE PLAINS BETWEEN HILLS AND SEA

17 October 1797, bringing the thousand-year-old its proximity to the Cansiglio forest, an excellent Venetian republic to an end.

with medieval and Renaissance architecture. **Pordenone**, the most important city in south-The historic centre lies around the castle, and western Friuli, is a perfect combination of includes squares and streets, fine gardens testimonies of the past, with a number of old and majestic parks, museums and theatres, palaces, frescoes and monuments in the cent revealing the town's history and splendour of town, and forward-looking vision, with events along a short stroll where everything is close of international renown.

This route starts in Pordenone, the capital of at hand. A few kilometres further on, we find the province at the the south-western corner of Casarsa della Delizia, which can boast the Friuli Venezia Giulia. We start our tour heading presence of the Cantina Sociale 'Viticoltori for **Sesto al Reghena**, considered one of the most friulani La Delizia', a winery in operation since beautiful villages in Italy. Its name derives from 1931. Between 1942 and 1950 Casarsa was home the river Reghena and the sixth milestone placed to the young Pasolini and is also the place of here by the Romans, marking the distance from his burial. We then travel to **Valvasone**, another Aquileia along the Via Annia, which connected of the most beautiful villages in Italy thanks to Aquileia to Rome. Another of the most beautiful the perfect preservation of the historic centre, villages in Italy, as well as our next stop, is characterised by Renaissance townhouses Cordovado. Rich in history and monuments, this and an imposing and majestic castle. Our village provided inspiration for great authors road takes a slight diversion to the north to such as Ippolito Nievo and Pier Paolo Pasolini. reach Vajont Nuova, the youngest municipality A visit to the historic centre and the eleventh- in the province of Pordenone. In 1963 the century castle is well worthwhile. Palmanova. a inhabitants of the municipalities of Erto and Unesco World Heritage Site, is our next stop. Casso suffered a flood caused by a landslide A masterpiece of Venetian military architecture, that caused the reservoir created by the Vajont Palmanova is a fortress town designed to dam to overflow. Following the tragedy, the defend the regional borders against attacks government evacuated the survivors and the from Turks and Austrians. The plan of the city current municipality of Vajont was designed is unusual, in that it has a perfect symmetry in from scratch by a professor of architecture in the shape of a nine-pointed star. There are three Venice. It is worth visiting the dam located in main gates giving access to the town and are the municipality of Erto, which still stands after called the Aquileia, Udine and Cividale gates, the landslide of Monte Toc into the reservoir. according to the provenance of the roads, We continue towards **Aviano**, home to a military which all converge at the centre of the Piazza aeronautical base used by the Italian and US Air Grande, the former parade ground and centre Force. The small town is located at the foot of of the town. Campoformido, our next stop, came the Piancavallo ski resort. Polcenigo, another of to international attention for the peace treaty the most beautiful villages in Italy, is a village signed there between Napoleon and Austria on of significant interest to the tourist, thanks to

place for going on excursions and outings in A few kilometres away, there is the Rivolto unspoilt nature. A fascinating site to see are military airport, home to the National Aerobatic the springs of the Gorgazzo, with the play of light Team, the pride of Italy's air force: the famous filtering between the rocks and the crystal-clear Frecce Tricolori. Then we continue towards water. We then head towards Caneva, a village Mereto di Tomba, whose surroundings offer a a few steps from the border with the Veneto variety of points of interest about the agricultural region. On the way, we come to the pile-dwelling life of the past, and for the cultivation of the site of Palù di Livenza, declared a Unesco World apples from which it takes its name. Codroipo Heritage Site in 2011. It is a marshy area in is the next stop on our itinerary, located in the which an important pile-dwelling settlement centre of the Parco delle Risorgive. You should developed from 14,000 years ago. Our itinerary not miss a visit to Villa Manin, a spectacular and then proceeds towards our last stop before impressive building built in the seventeenth heading back: Sacile. Historically and culturally century that was the residence of the last linked to the river Livenza, Sacile was in the past Venetian Doge. It is now a museum and used called the 'Garden of the Serenissima' and 'LIttle for important exhibitions and concerts. Then Venice', thanks to the beauty and elegance of we continue towards San Vito al Tagliamento, the noble palaces, in which wealthy Venetians where an ancient past welcomes the visitor used to come and spend the summer months.

Total distance: 219 km Time required: about 8h. with short breaks Route: Pordenone – Sesto al Reghena – Cordovado – Palmanova – Campoformido – Mereto di Tomba - Codroino – Casarsa della Delizia – San Vito al Tagliamento – Valvasone – Vaiont Nuova – Aviano

PLACE	КМ		INFORMATION	PLACES OF INTE
Pordenone	8.1 km	•	Continue along the SS13 towards Fiume Veneto	Pordenone town c
	19.7 km	•	Take the SP1 towards Chions	
	22.5 km	•	Take the SP42	
	24.6 km	•	Take the SP56 towards Sesto al Reghena	
Sesto al Reghena	29.6 km	•	Take the SP28	Sesto al Reghena
	33.4 km	•	Take the SR463 towards Cordovado	
Cordovado	50.8 km	•	Take the SP40 and the SP95 towards Rivignano	Cordovado
	58.1 km	•	Take the SP43 as far as Torsa	
	74.7 km		Take theSP71 and immediately turn into the SP352 towards Palmanova	
Palmanova	76.0 km	•	Take the SR352 towards Mereto di Capitolo - Pozzuolo - Campoformido	Palmanova fortress town
	94.4 km		Take the SS13	
Campoformido	98.4 km	•	Continue along the SS13	Campoformido
	110.6 km		Take the SR252	Detour possible to the Marchet water at Mereto di Tomb
	114.0 km		Take the SP97	(13 km)
Codroipo	120.7 km	•	Take the SS13 towards Casarsa della Delizia	Frecce Tricolori base at Rivolto
	127.2 km	•	Take the SS463 towards San Vito al Tagliamento	Villa Manin di Passariano
San Vito al Tagliamento	133.3 km		Take the SP1 towards Casarsa della Delizia	Medieval centre o San Vito al Tagliar
Casarsa della Delizia	138.2 km	•	Take the SP1 towards Valvasone	Cantina Sociale di Casarsa della Deli (winery)
Valvasone	143.3 km		Continue along the road towards Rauscedo - Vivaro	Castle and centre of Valvasone
	162.3 km		Take the SP27 towards Maniago - Vajont	
Vajont	172.6 km	•	Take the SP19	Vajont Nuova
	176.9 km	•	Continue along the SP7 towards Aviano	
Aviano	180.5 km		Continue along the SP7	Aviano military ba
	189.4 km		Take the SP29	
Polcenigo	199.6 km		Continue along the SP29	Europark di San Floriano nature re
Caneva	200.3 km 204.1 km		Continue along the SP29 Take the SP12	Palu di Livenza at Caneva
Sacile	212.6 km	•	Take the SP70 towards Fontanafredda	Sacile town centre
			towards i Officialian Educa	







Starting from Udine, **Strassoldo** is the first stop century, which belonged to the old Di Valvasone on our itinerary. In this small medieval village, family. The manor was used as a residence by we can find one of the few European castles distinguished figures, such as Pope Gregory that still belongs to the family that built it over XII, Pope Pius VI and Napoleon. a thousand years ago: the Conti di Strassoldo. The next stop is **Vivaro**, founded by the Romans Lapped by two streams that have their sources and also known for being the "village of the nearby, it is for this reason also called a water Magredi", a large area of river-borne gravel castle. The next stop on our tour is Marano and stones. It has a well-known eighteenth-Lagunare, an enchanting village lying on the century house immersed in the countryside: lagoon between Lignano and Grado close to Villa Cigolotti. We now head towards Fagagna, the Foci dello Stella Regional Nature Reserve, a little village northwest of Udine located which is accessible only by sea via the delta of on a hill offering a spectacular view of the the river Stella or from the village. You can also mountains and the surrounding plains. Of join a tourist trip by boat to explore the lagoon great importance is Casa Asquini, the old and the village of "casoni", the typical old sixteenth-century manor house of the Asquini fishermen's houses made of reeds and wood. family, which still lives here. Also worth visiting Ronchis is the third destination on our is "Cjase Cocel", a museum of rural art from itinerary. The village of Fraforeano is home to the 1800s and, nearby, the renowned golf club. the Villa Kechler de Asarta on the banks of the A few kilometres away, in the village of Villalta Tagliamento, within an old and well-kept park di Fagagna, we can admire the spectacular of the same name. The house was built in the Castle of Villalta, one of the most important eighteenth century by an illustrious Spanish medieval manor houses of Friuli, dating back family called Asarta, and by descent has come to 1158. Last stop before going back towards down to the Kechler family, which is well-known our starting point is **Plaino**. In the centre of the for having received Ernest Hemingway as a village, we can admire the ancient Villa Orgnani guest several times. We then proceed to Morsano al Tagliamento, the centre of a garden in the Italian and English also located on the banks of the Tagliamento. manner. We move on to **Udine**, a city that This is well-known for the Borgo dei Conti della surprises for its historic centre, full of attractive Torre, a recently restored hotel complex that squares, shops and inns, where you can taste

with more modern comforts. of the most beautiful villages in Italy thanks to from the from the Castle. characterised by Renaissance townhouses. In castles should inquire about opening times the old town, now called *Borgo delle Spose*, we and prices and if possible book early. can admire the castle dating back to the twelfth

Linda, designed in sober style and standing at

combines the atmosphere of a noble residence the local dishes of the area accompanied by a good glass of wine. To conclude our tour, We now head for **Valvasone**, also considered one a spectacular view of the city can be admired the perfect preservation of the historic centre, Anyone wishing to visit the historic houses and

Total distance: 164 km

Time required: about 7h. with short breaks Route: Udine – Strassoldo – Marano Lagunare – Ronchis – Morsano al Tagliamento – Valvasone – Vivaro – Fagagna – Villalta di Fagagna – Plaino – Udine

PLACE	КМ		INFORMATION	PLACES OF INTEREST
Udine	27.2 km	•	Turn into SR352 in towards Cervignano del Friuli	Udine town centre and castle
	28.2 km	•	Take the SP108 towards Strassoldo	
Strassoldo	33.0 km	•	Continue on the SP108	Castle of Strassoldo
	49-3 km		Take the SS14 and then continue on the SP3	
Marano Lagunare	49.7 km	•	Continue on the SP3	Foci dello Stella Regional
	54.8 km	•	Take the SP124	Nature Reserve at Marano Lagunare
	67.2 km		Take the SS14 towards Ronchis - Morsano	· ·
Ronchis	77.2 km	•	Take the SP7	Villa Kechler de Asarta
	79.7 km	•	Take the SP95	at Ronchis
	82.3 km	•	Take the SP44	
Morsano	88.7 km	•	Take the SP8	Borgo dei Conti della Torre
	97.3 km	•	Take the SR463	at Morsano al Tagliamento
Valvasone	107.3 km	•	Take the SP6	Valvasone town centre
	114.6 km	•	Take the SP27	and castle
Vivaro	114.8 km	•	Take the SP53	Fords between Cellina
	125.8 km	•	Take the SP73	and Meduna Magredi di Vivaro
	137.5 km	•	Take the SR464	· ·
	138.9 km	•	Take the SP62	
	141.0 km	•	Take the SP114	
	144.8 km	•	Take the SP5	
	145.0 km	•	Take the SP10	
Fagagna	148.6 km	•	Continue on the SP10	Casa Asquinl at Fagagna
	150.7 km	•	Take the SR464	Castle of Villlalta
	154.5 km	•	Take the SP88	
	156.0 km	•	Take the SP59	
Plaino	163.3 km		Continue on the SP59 towards Udine	Villa Orgnani Linda at Plaino
Udine	164.0 km	•		





